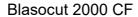
SAFETY DATA SHEET

according to UN-GHS (rev. 7)





Section 1. Identification

Product identifier : Blasocut 2000 CF

Article No. : 00875-12

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use only. Metal working fluids

Uses advised against

Consumer use.

Manufacturer : BLASER SWISSLUBE AG

> Winterseistrasse 22 CH-3415 Hasle-Rüegsau

Switzerland

Tel:+41 (0)34 460 01 01 E-Mail: contact@blaser.com

Supplier's details : Blaser Swisslube Solutions Private Limited

1001, 10th Floor,

Time Tower, Main MG Road, Sector 28

IN-Gurgaon, Pin-122 002 Tel:+91 (0) 124-4994000 E-Mail: india@blaser.com

e-mail address of person responsible for this SDS

: reach@blaser.com

Emergency telephone number (with hours of

operation)

: 000 800 100 7479 (24h/7d)

Section 2. Hazard identification

Classification of the substance or mixture : Not classified.

GHS label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable. Response : Not applicable. : Not applicable. **Storage Disposal** : Not applicable.

Other hazards which do not : None known.

result in classification

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Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	Identifiers
Tall oil	≥10 - ≤20	CAS: 8002-26-4 EC: 232-304-6
Sulfonic acids, petroleum, sodium salts	≤10	CAS: 68608-26-4 EC: 271-781-5
1-phenoxypropan-2-ol	≤3	CAS: 770-35-4 EC: 212-222-7
Castor oil, ethoxylated, dioleate	≤3	CAS: 110531-96-9
potassium hydroxide	≤3	CAS: 1310-58-3 EC: 215-181-3
Fatty acids, C18-unsatd., dimers, 2-ethylhexyl esters	≤2	CAS: 68334-05-4 EC: 500-204-4
pyridine-2-thiol 1-oxide, sodium salt	≤0.1	CAS: 3811-73-2 EC: 223-296-5
2-n-butyl-benzo[d]isothiazol-3-one	<0.1	CAS: 4299-07-4 EC: 420-590-7

Additional information:

Neutralisation product: Equilibrium of Ionic Pairs according to REACH Annex V, 4.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Get medical attention if irritation

occurs.

Inhalation : Avoid breathing vapor or mist. Get medical attention if symptoms occur.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. If material has been swallowed and the exposed

person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms

occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : No specific data.

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Section 4. First aid measures

Skin contact : No specific data. Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media

: None known.

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon dioxide

carbon monoxide sulfur oxides metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without

suitable training.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions:

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

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Section 6. Accidental release measures

Large spill

Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contain and collect spillage with non-combustible, absorbent material e. g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Advice on general occupational hygiene

- : Put on appropriate personal protective equipment (see Section 8).
- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: -70 to 40°C (-94 to 104°F). Shelf life: 24 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

Environmental exposure controls

- : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

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Section 8. Exposure controls/personal protection

Body protection Personal protective equipment for the body should be selected based on the task

being performed and the risks involved before handling this product.

Other skin protection Appropriate footwear and any additional skin protection measures should be

selected based on the task being performed and the risks involved before handling

this product.

: A respirator is not needed under normal and intended conditions of product use. If **Respiratory protection**

workers are exposed to concentrations above the exposure limit, they must use

appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid. Color : Green. Odor : Agreeable. **Odor threshold** : Not available.

pН : 8.5 to 9.2 [Conc. (% w/w): 5%]

Melting point/freezing point

: Not available. **Pour point** : -48°C (-54.4°F) **Boiling point or initial** : Not available.

boiling point and boiling

range

: Open cup: Not applicable. Flash point

Flammability : Not available. Lower and upper explosion : Not available.

limit/flammability limit

: Not available. Vapor pressure : Not available. **Relative vapor density Relative density** : Not available.

Density : 0.942 g/cm³ [20°C (68°F)]

Solubility in water : Not available. Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature : Not available. **Decomposition temperature** : Not available.

Viscosity Dynamic (room temperature): Not available.

> Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): 47.5 mm²/s (47.5 cSt)

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : Shelf life: 24 months.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

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Section 10. Stability and reactivity

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Tall oil	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Sulfonic acids, petroleum, sodium salts	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5 g/kg	-
1-phenoxypropan-2-ol	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
Castor oil, ethoxylated, dioleate	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
potassium hydroxide	LD50 Oral	Rat	333 to 338 mg/ kg	-
Fatty acids, C18-unsatd., dimers, 2-ethylhexyl esters	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
pyridine-2-thiol 1-oxide, sodium salt	LD50 Dermal	Rabbit	1800 mg/kg	-
	LD50 Oral	Rat - Female	1208 mg/kg	-
2-n-butyl-benzo[d]isothiazol- 3-one	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	4267 to 4732 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
potassium hydroxide	Eyes - Moderate irritant	Rabbit	-	24 hours 1	-
	Skin - Severe irritant	Guinea pig	-	mg 24 hours 50 mg	-
	Skin - Severe irritant	Human	-	24 hours 50	-
	Skin - Severe irritant	Rabbit	-	mg 24 hours 50 mg	-

Conclusion/Summary

Skin : pH value - Used for classification

Eyes : pH value - Used for classification

Respiratory or skin sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

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Section 11. Toxicological information

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	,	Route of exposure	Target organs
pyridine-2-thiol 1-oxide, sodium salt	Category 1	-	nervous system

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

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Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Blasocut 2000 CF	>5000	>5000	N/A	N/A	N/A
Tall oil	2500	2500	N/A	N/A	N/A
1-phenoxypropan-2-ol	2830	2500	N/A	N/A	N/A
Castor oil, ethoxylated, dioleate	2500	2500	N/A	N/A	N/A
potassium hydroxide	500	N/A	N/A	N/A	N/A
Fatty acids, C18-unsatd., dimers, 2-ethylhexyl esters	2500	2500	N/A	N/A	N/A
pyridine-2-thiol 1-oxide, sodium salt	500	790	N/A	N/A	0.5

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
1-phenoxypropan-2-ol	EC50 >100 mg/l	Algae	96 hours
, ,, ,	EC50 220 to 460 mg/l	Fish	96 hours
	LC50 370 mg/l	Daphnia	48 hours
pyridine-2-thiol 1-oxide, sodium salt	EC50 0.0012 mg/l	Algae	72 hours
	EC50 0.0088 mg/l	Daphnia	48 hours
2-n-butyl-benzo[d]isothiazol-3-one	EC50 0.45 mg/l	Algae	72 hours
	EC50 0.093 mg/l LC50 0.15 mg/l	Daphnia Fish	48 hours 96 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum
Fatty acids, C18-unsatd., dimers, 2-ethylhexyl esters	OECD 301B	12.7 % - 28 days		-	-
Product/ingredient name	Aquatic half-life)	Photolysi	s	Biodegradability
Fatty acids, C18-unsatd., dimers, 2-ethylhexyl esters	-		-		Not readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Tall oil 1-phenoxypropan-2-ol Fatty acids, C18-unsatd., dimers, 2-ethylhexyl esters	3.2 to 6.8 1.41 18.36	- -	High Low High
difficio, 2 daryinoxyi obtoro			

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

15.1 International regulations

Stockholm Convention on Persistent Organic Pollutants

Not listed.

15.2 Other regulations

Chemical Safety : No Chemical Safety Assessment has been carried out. **Assessment**

Section 16. Other information

History

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revision

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: Product Stewardship Blaser Swisslube AG Prepared by

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Section 16. Other information

Key to abbreviations

: ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

EC50 = Half maximal effective concentration

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LC50 = Median lethal concentration

LD50 = Median lethal dose

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available UN = United Nations

Procedure used to derive the classification

Not classified.

References : Not available.

Indicates information that has changed from previously issued version.

Other EU regulations:

REACH:

Herewith, we confirm that all our products fulfill all the requirements of REACH regulation. All of the raw materials used in our products are either REACH registered or exempt from registration.

ROHS:

BLASER Swisslube products are fully compliant with Annex II of DIRECTIVE 2015/863/EU (RoHS 3) and do not contain the following substances above their respective limitations:

Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP), Diisobutyl phthalate (DIBP), chromium Cr⁶+-compounds, Heavy metals (Lead or it's compounds, cadmium or it's compounds, mercury or it's compounds).

SVHC:

Herewith we confirm that, with the exceptions of Additive A38 (art.-no. 29182-02), our cutting and grinding fluids do not contain any Substances of Very High Concern (SVHC) above the regulatory cut-off limit of 0.1%.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.